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इस भाग में भिन्न पृष्ठ संख्या दी जाती है जिससे कि यह अलग संकलन के रूप में रखा जा सके।
Separate paging is given to this Part in order that it may be filed as a separate compilation.

MINISTRY OF COMMERCE

NOTIFICATIONS

New Delhi, the 17th October 1966

S.O. 3152.—Whereas the Central Government is of opinion that in exercise of the powers conferred by section 6 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), bicycles shall be subject to quality control and inspection prior to export;

And whereas the Central Government has formulated the proposals specified below for the said purposes and has forwarded the same to the Export Inspection Council, as required by sub-rule (2) of rule 11 of the Export (Quality Control and Inspection) Rules, 1964;

Now, therefore, in pursuance of the said sub-rule, the Central Government publishes the said proposals for the information of the public likely to be affected thereby.

2. Notice is hereby given that any person desiring to forward any objection or suggestion with respect to the said proposals may forward the same within thirty days of the date of publication of this notification to the Export Inspection Council, 'World Trade Centre', 14/1-B, Ezra Street, (7th floor), Calcutta-1.

PROPOSALS

(1) To notify that bicycles shall be subject to quality control and inspection prior to export;

(2) To specify the type of quality control and inspection in accordance with the draft Export of Bicycles (Quality Control and Inspection) Rules, 1966 set out in Annexure III to this notification as the type of quality control and inspection which would be applied to such bicycles;

(3) To recognise—

(a) the specifications of the export contract as agreed upon between the buyer and the seller, and

(b) in the absence of any specifications as mentioned in sub-item (a), the specifications as set out in Annexure I to this notification,

as the standard specifications for bicycles;

(4) To prohibit the export, in the course of international trade, of such bicycles unless the same are either accompanied by a certificate issued by any of the Export Inspection Agencies established under section 7 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), to the effect that the bicycles are export-worthy or are affixed with a seal or mark recognised by the Central Government under section 8 of the said Act, indicating that the bicycles conform to either the specifications of the export contract or, in the absence of any such specifications, the Indian Standard Specifications as set out in Annexure I to this notification.

2. Nothing in this notification shall apply to the export by land, sea or air, of samples of the bicycles aforesaid not exceeding three in number to prospective buyers.

3. *Definition.*—In this notification 'bicycle' shall mean a two-wheeled vehicle having a tandem arrangement of wheels, a saddle for the rider, a steering handle and crank for its propulsion by the feet of the rider and shall include its spare parts, components and accessories.

ANNEXURE I

List of Indian Standards

Bicycle Tube Valves	IS : 532—1954
Bicycle Frames	IS : 623—1963
Bicycle Rims	IS : 624—1961
Bicycle Handle Bars	IS : 625—1963
Bicycle Silpillars	IS : 626—1963
Bicycle Chains	IS : 627—1961
Bicycle Pedal Assembly	IS : 628—1963
Bicycle Hub Assemblies	IS : 629—1963
Bicycle Spokes and Nipples	IS : 630—1961
Bicycle Rim Tapes and Buckles	IS : 960—1958
Bicycle Bottom Bracket Axle	IS : 1131—1958
Bicycle Bottom Bracket Adjustable Cup	IS : 1132—1958
Bicycle Bottom Bracket Fixed Cup	IS : 1133—1958
Bicycle Bottom Bracket Locking Nut	IS : 1134—1958
Bicycle Cranks and Chain Wheels	IS : 1281—1958
Bicycle Colter Pins, washers and nuts	IS : 1282—1958
Bicycle Free wheels	IS : 1283—1958
Bicycle Front Forks	IS : 2061—1962

ANNEXURE II

Each consignment of bicycles and components shall be tested according to the table given below

BICYCLES AND COMPONENTS

LEVELS OF CONTROL

Sl. No.	Requirement	Reference	No. of sample to be tested	Lot size
1	2	3	4	5
1	*Axle* Concentricity	Standard specifications recognised for the purpose	Each	Each shift's production
2	*Handle Bar* Load Test	Do.	1 No.	Do.

1	2	3	4	5
3	*Frames*			
	(*a*) Load Test	Do.	1 No.	Do.
	(*b*) Trueness	Do.	Each	Do.
4	*Chains*			
	(*a*) Proof load Test	Do.	1 No.	Do.
	(*b*) Breaking load test	Do.	Do.	Do.
5	*Spokes and Nipples* Threads	Do.	5%	Do.
6	*Hubs* Deflection Test	Do.	5 Nos.	Each shift's production from each assembly table
7	*Spindle in pedal assembly* Bend Test	Do.	1 No.	Each shift's pra duction
8	*Crank Chain Wheel Assembly* Load Test	Do.	1 No.	Do.
9	*Front Fork*			
	(*a*) Load Test	Do.	1 No.	Do.
	(*b*) Expansion Test	Do.	Do.	Do.
10	*Free wheel*			
	(*a*) Compression Test	Do.	5 Nos.	Each shift's production on the sam assembly table e
	(*b*) Axial or Radial Deflection Test	Do.	Do.	Do.
11	*Rims* Compression Test.	Do.	1 No.	From each coil of steel strip
12	*Other components and spares* Material, Dimension, Performance and Workmanship	Do.	Each	Each shifts' production
13	Electroplating	Do.	1 No.	Each batch's production
14	Painting.	Do.	5 Nos.	Do.
15	Hardness (whenever heat treatment is called for)	Do.	1 No.	Each charge from the oven.

2. The requirements of the Packing Specification shall be as given below:

2.1 The package shall be well finished and shall have a good presentability.

2.2 The inner contents of the package shall be so packed as to withstand Drop Test, Rolling Test, and Water Spraying Test as given below:

Drop Test.—The package shall be dropped from a height of four feet once on the largest flat surface, once on the longest edge and once on any of its corner.

Rolling Test.—The package shall be subject to rolling on its side either twenty feet forward and twenty feet backward or forty feet in one direction only.

Water Spraying.—The package shall be allowed to be exposed against a water spray equivalent to a normal sudden monsoon shower for five minutes.

ANNEXURE III

Draft rules proposed to be made under section 17 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963).

1. *Short title and commencement.*—(1) These rules shall be called the Export of Bicycles (Quality Control and Inspection) Rules, 1966.

(2) They shall come into force with effect from 31st December, 1966.

2. *Definition.*—In these rules, unless the context otherwise requires,—

(a) 'Agency' means any one of the Export Inspection Agencies established at Cochin, Madras, Calcutta, Bombay and Delhi under section 7 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963).

(b) 'bicycles' shall mean a two-wheeled vehicle having a tandem arrangement of wheels, a saddle for the rider, a steering handle, and crank for its populsion by the feet of the rider and shall include its spare parts, components and accessories.

3. *Quality Control and Inspection.*—(1) The quality of the bicycles aforesaid shall be ensured by means of exercising the following controls at different stages of their manufacture together with the levels of control as set out in Annexure II to this notification namely:—

(i) *Bought out materials and components control*:

(a) Purchase specifications shall be laid down by the manufacturer incorporating the properties of materials or components to be used and the detailed dimensions thereof with tolerances.

(b) The accepted consignments shall be either, accompanied by a supplier's test or inspection certificate corroborating the requirements of the purchase specification, in which case occasional checks, at least once in each quarter of the year shall be conducted by the purchaser for a particular supplier to verify the correctness of the aforesaid test or inspection certificates, or the purchased materials or components shall be regularly inspected or tested either in a laboratory within the factory or in an outside laboratory or test house.

(c) The sampling for inspection or test to be carried out, shall be based on a recorded investigation.

(d) After the inspection or test is carried out, systematic methods shall be adopted in segregating the accepted and rejected materials or components for disposal of rejected materials or components.

(e) Correct and adequate records in respect of the aforesaid controls shall be regularly and systematically maintained.

(ii) *Process Control*:

(a) Detailed process specifications for forging, brazing, machineshin, electroplating, painting, heat treatment and the like shall be laid down by the manufacturer for different processes of manufacture along with the process of testing of the processed products.

(b) Equipments, instrumentation and facilities shall be adequate to control the processes as laid down in the process specifications.

(c) Adequate records shall be maintained to enable the verification of the controls exercised during the process of manufacture.

(iii) *Product Control*:

(a) The manufacturer shall either have his own adequate testing facilities or shall have access to such testing facilities to test the product as per the specification recognised under section 6 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963).

(b) Sampling (wherever required) for testing shall be based on a recorded investigation.

(c) Correct and adequate records in respect of tests carried out shall be regularly and systematically maintained.

(iv) *Preservation Control*:

(a) A detailed specification shall be laid down by the manufacturer to safeguard the product from adverse effects of weather conditions.

(b) The product shall be well preserved both during storage and during transit.

(v) *Packing Control*:

A packing specification shall be laid down with a view to satisfying the controls mentioned in Annexure II to this notification for packing the aforesaid product and shall be rigidly implemented.

(2) *Inspection.*—Inspection of bicycles intended for export shall be carried out with a view to seeing that the controls mentioned in sub-rule (1) have been exercised at the relevant levels satisfactorily and the bicycles conform to the standard specifications applicable to it.

4. *Procedure of Inspection.*—(1) The exporter or manufacturer shall give intimation in writing to any one of the Agencies recognised under section 7 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), and submit along with such intimation a declaration that the bicycles have been manufactured by exercising quality control measures as provided under rule 3 above, and that the bicycles conform to the requirements of specifications recognised for this purpose.

(2) The exporter or manufactures shall also furnish to the Agency the identification marks applied on the consignment of bicycles.

(3) Every intimation and declaration under sub-rule (1) shall be given not less than fifteen days prior to the despatch of the consignment from the manufacturer's premises.

(4) On receipt of the intimation and declaration under sub-rule (1), the Agency, on satisfying itself that during the process of manufacture the manufacturer had exercised adequate quality controls as provided under rule 3, shall, within three days of completion of the inspection, issue a certificate declaring the consignment of bicycles is export-worthy.

5. *Procedure for affixation of recognised mark.*—The provisions of the Indian Standards Institution (Certification Marks) Act, 1952 (36 of 1952), the Indian Standards Institution (Certification Marks) Rules, 1955 and the Indian Standards Institution (Certification Marks) Regulations, 1955, shall, so far as may be, apply to the inspection of bicycles prior to export.

6. *Place of Inspection.*—Every inspection under these rules shall be carried out at the premises of the manufacturer.

7. *Inspection Fee.*—Subject to a minimum of Twenty rupees for each consignment a fee at the rate of Twenty paise for every hundred rupee of F.O.B. value of each such consignment shall be paid by the exporter to the Agency as fee for inspection under rule 4.

8. *Appeal.*—(1) Any person aggrieved by the refusal of the inspection agency to issue a certificate under sub-rule (4) of rule 4 may, within ten days of the receipt of the communication of such refusal by him, prefer an appeal to a panel of experts, consisting of not less than three persons, appointed for the purpose by the Central Government.

(2) The decision of the said panel of experts on such appeal shall be final.

[No. 60 (153) Exp. Insp/66.]

S.O. 3153.—In exercise of the powers conferred by section 7 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), the Central Government hereby recognises the following inspection agencies mentioned below, for quality control and pre-shipment inspection of bicycles prior to their export, namely:

1. Export Inspection Agency, Cochin.
2. Export Inspection Agency, Madras.
3. Export Inspection Agency, Calcutta.
4. Export Inspection Agency, Bombay.
5. Export Inspection Agency, Delhi.

[No. 60(153)Exp. Insp/66.]

S.O. 3154.—Whereas the Central Government, in exercise of the powers conferred by section 8 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), proposes to recognise the Indian Standards Institution Certification Mark with respect to bicycles for the purpose of denoting that where bicycles are affixed with such mark, they shall be deemed to be in conformity with the standard specification applicable thereto under clause (c) of section 6 of the said Act;

And whereas the Central Government has forwarded the aforesaid proposal to the Export Inspection Council as required by sub-rule (2) of rule 11 of the Export (Quality Control and Inspection) Rules, 1964.

Now therefore, in pursuance of the said sub-rule, the Central Government hereby publishes the said proposal for the information of the public likely to be affected thereby.

2. Notice is hereby given that any person desiring to forward any objection or suggestion with respect to the said proposal may forward the same within thirty days of the publication of this notification to the Export Inspection Council, 'World Trade Centre', 14/1-B, Ezra Street, (7th floor), Calcutta-1.

3. *Definition.*—In this notification, 'bicycle' shall mean a two-wheeled vehicle having a tandem arrangement of wheel a saddle for the rider, a steering handle, and crank for its propulsion by the feet of the rider and shall include its spare parts, components and accessories.

[No. 60(153) Exp. Insp/66.]

A. C. BANERJEE, Jt., Secy

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